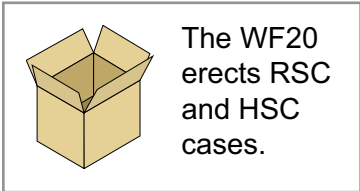




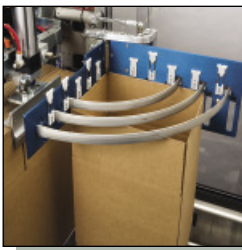
Fully Automatic Case Former  
Up to 20 cases per minute



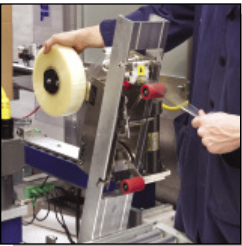
# Fully Automatic Tool-less Case Former

The WF20 fully automatic case former introduces a new level of refinement and performance and raises the standards for ease of use, case forming quality and customer value.

The WF20 features a case squaring system and an enhanced Pin & Dome system that together ensure accurate forming throughout the process and easy handling of common imperfections found in corrugated boxes that can impact efficiency and quality. Built for sustained high speed applications, for glue or tape, this operator friendly machine will handle your most demanding packaging needs.



**Pin & Dome System**  
Vacuum free case opening is accomplished using the "Pin and Dome" technology. Each case is mechanically captured and positively squared with precision and reliability unmatched by any other system.



**Tilt-out Tape Head**  
Minimize downtime with the easily accessed bottom tape head, for fast tape changes. The automatic tilt-out feature is exclusive to DEKKA tapeheads.  
(Tape version only)



**Easy Set-up Guides**  
A color-coded tactile guide and easy tools-free adjustments, provide for convenient setup and quick changeover in minutes. Bi-lingual instructions available.

WF20 Case Former

# WF20 Fully Automatic Tool-less Case Former

## WF20 Features

- The Flex Speed feature optimizes your machine functions and meets the needs of each case size by providing speed ranges that the operator can quickly access and select.
- Tool-less, color-coded case size changeover in under 10 minutes (bi-lingual option available).
- Advanced fully interlocked safety guarding allows easy access for service.
- Tilt-out tape head for quick, easy tape roll changes (on tape version).
- Fully automatic Remote Demand Control, pauses production when the discharge conveyor is full.
- No vacuum: equipped with WEXXAR's latest generation of patented 'pin and dome' case opening technology.
- Positive case squaring, delivers square cases in a fully upright position, ready for packing.
- Available in tape or glue version.

## Complete Solution



### WST Tape Sealer

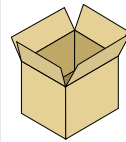
The WST fully-automatic tape sealer is compact and provides fast gap-free, top flap sealing for a wide range of case sizes.

## WF20 Specifications

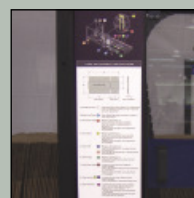
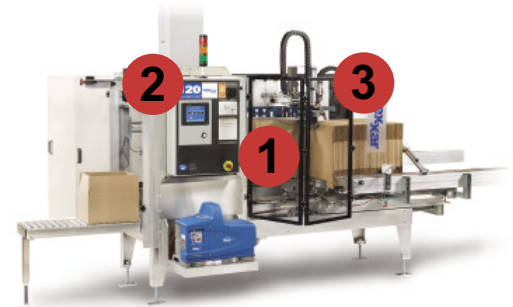
Standard Built Case Size Range	Length	Width	Height
Minimum	7 1/4" 184 mm	7 1/4" 184 mm	6" 150 mm
Maximum	18" 457 mm	14" 356 mm	15" 381 mm
Standard Expanded Range*	Length	Width	Height
Minimum	6" 150 mm	5" 127 mm	5" 127 mm
Maximum	24" 610 mm	17" 432 mm	16" 407 mm
Machine Speed: Up to 20 cases per minute, depending on the case dimensions. Consult factory with samples. Under and over size options available.			

\* Expanded range may require tools or change parts. Certain combinations of length, width, and height may require optional modifications. Contact your representative with your exact case specifications.

## How the WF20 Works



The WF20 erects RSC and HSC cases.



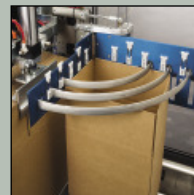
### 1 Quick Size Changeover

The color-coded design allows for safe, easy, and quick size changeover in approximately 7 minutes.



### 2 Touch Screen Control

The control panel features a user friendly touch screen to control and monitor all systems and to calculate optimum settings for case sizes.



### 3 Pin & Dome System

A flat case blank is opened by pins injected into the flutes opening the case perfectly square.



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